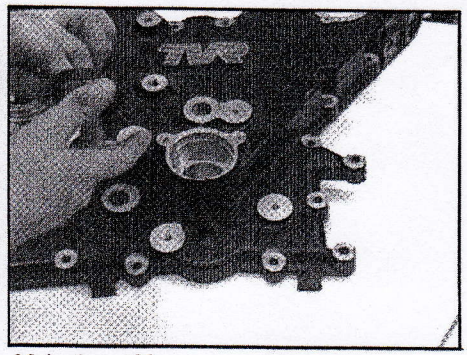
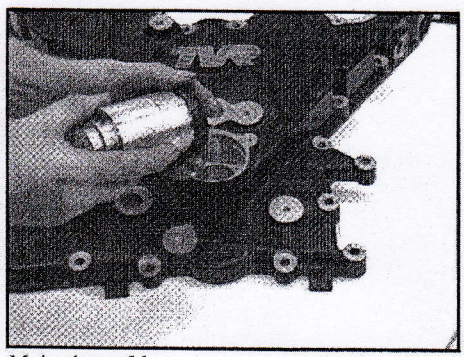


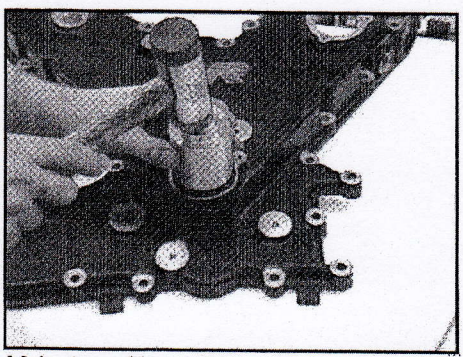
Main Assembly

Apply rubber grease to the lip seal.



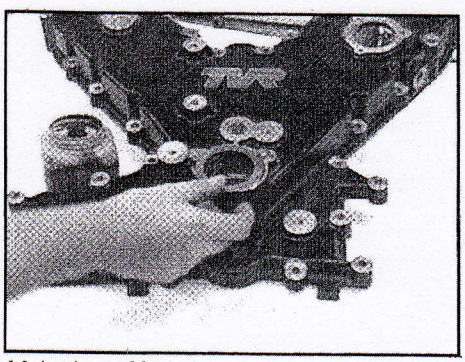
Main Assembly

and insert with the lip (spring) facing inwards.



Main Assembly

Press home using a soft faced hammer and mandrel.



Main Assembly

Next fit the seal retainer.